## Analysis of Call Overflow:

# Many-Server Approximations and Implications to Call-Center Outsourcing 

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September, 2010

## Related Literature

Blocking and overflow:

- Exact characterization: Van Doorn ('83);
- Approximations: Whitt ('83), Koole et. al ('00,'05);
- Heavy Traffic: Hunt and Kurtz ('94), Koçaga and Ward ('10), Pang et. al ('07), Whitt ('04);

Technical:

- Whitt ('91), Bassamboo et. al ('05), P' and Whitt ('10a);
- Glynn and Whitt ('93), P' and Whitt (' 10 b );


## Call Centers with Overflow - 2 Examples



## Basic Model

- $A(t)$ - number of arrivals to pool $I$ by time $t$ :
$A(t)$ is a Poisson process with rate $\lambda$.
- $A_{O}(t)$ - number of overflowed calls by time $t$.
- $A_{I}(t)=A(t)-A_{O}(t)$ - arrivals entering pool $I$ by $t$.
- $X_{I}(t), X_{O}(t)$ - total number in respective system at $t$.
- $K$ - threshold in pool $I(K \geq 0)$.



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- $K$ - threshold in pool $I(K \geq 0)$.

The two pools are dependent!


## A Motivating Example

$C_{s}^{I}\left(N_{I}\right)$ and $C_{s}^{O}\left(N_{O}\right)$ are capacity cost functions for pools $I$ and $O$, respectively. $w_{k}=$ waiting time of the $k^{t h}$ arriving customer by time $T$.

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## A Centralized Optimization Problem:

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\begin{array}{ll}
\min _{\left(N_{I}, N_{O}, K\right)} & C_{s}^{I}\left(N_{I}\right)+C_{s}^{O}\left(N_{O}\right) \\
\text { s.t. } & \mathbb{E}\left[\frac{1}{A(T)} \sum_{k=1}^{A(T)} \mathbb{1}\left\{w_{k}>\tau\right\}\right] \leq \alpha, \\
& N_{I}, N_{O}, K \in \mathbb{Z}_{+},
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- Alternatively: constraints on the virtual (actual) waiting time $W(t)$.
- The centralized problem considers all customers, overflowed or not.
- However, the two pools are operated by two distinct controllers!


## Main Results

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Implications of (2):
outsourcer can determine its staffing and routing, so that guaranteed QoS
are met.

## Asymptotic (Heavy Traffic) Analysis

We consider a sequence indexed by arrival rate $\lambda$, with $\lambda \rightarrow \infty$.

## Assumption (Resource Pooling)

Non-negligible overflow: $\quad \nu:=\lim _{\lambda \rightarrow \infty} \frac{\mu_{I} N_{I}^{\lambda}+\theta K^{\lambda}}{\lambda}<1$

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\hat{X}_{I}^{\lambda}(t):=\frac{X_{I}^{\lambda}(t)-N_{I}^{\lambda}-K^{\lambda}}{\sqrt{\lambda}}, \quad \hat{A}_{O}^{\lambda}(t):=\frac{A_{O}^{\lambda}(t)-\left(\lambda-\mu_{I} N_{I}^{\lambda}-\theta K^{\lambda}\right) t}{\sqrt{\lambda}}
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## Theorem

If $\left(\hat{X}^{\lambda}(0), \hat{A}_{O}^{\lambda}(0)\right) \Rightarrow(0,0)$, then $\left(\hat{X}^{\lambda}, \hat{A}_{O}^{\lambda}\right) \Rightarrow(0, \sigma B)$, u.o.c., where B is a standard Brownian motion and $\sigma^{2}=1+\nu$.

## Outline of the Proof

Proof for $\hat{X}_{I}^{\lambda}$ :
$D^{\lambda}(t):=N_{I}^{\lambda}+K-X_{I}^{\lambda}(t)$ is "close" to a $M / M / 1$ with arrival rate $\mu_{I} N_{I}^{\lambda}+\theta K^{\lambda}$ and service rate $\lambda$.

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- Let $Q_{b}(t)$ be $M / M / 1$ with arrival rate $\nu$ and service rate 1 . Then,

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$D^{\lambda}$ completes $O(\lambda)$ cycles over $[0, t)$, for all $t>0$.

## Implications

- Approximating (complicated) overflow process with a simple process:

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A_{O}^{\lambda}(t) \approx\left(\lambda-\mu_{I} N_{I}^{\lambda}-\theta K^{\lambda}\right) t+\sqrt{\lambda} \sigma B(t)
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- Note that for each $\lambda$,

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We get the following local steady-state result:

$$
\frac{A_{O}^{\lambda}(t)}{t}=\lambda \mathbb{P}\left\{X_{I}^{\lambda}(\infty)=N_{I}^{\lambda}+K^{\lambda}\right\}+O(\sqrt{\lambda}) \text { for each } t>0
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## Implications Cont' - Simple Independence Result

Corollary (Independence in the Limit) (trivial!)
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Need to consider $N_{I}^{\lambda}+K^{\lambda}-X_{I}^{\lambda}(t)$ in its natural scale (order $O(1)$ ).

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Trivially, the limits 0 and $X$ are independent. However,

$$
1 / 2=\mathbb{P}\left\{X^{\lambda}>0, Y^{\lambda}>0\right\} \neq \mathbb{P}\left\{X^{\lambda}>0\right\} \mathbb{P}\left\{Y^{\lambda}>0\right\}=1 / 4
$$

for all $\lambda$, no matter how large.

## Asymptotic Independence

We want the dependency to "fade away" as $\lambda$ grows.

## Definition

$\left\{X^{\lambda}: \lambda \geq 1\right\}$ and $\left\{Y^{\lambda}: \lambda \geq 1\right\}$ are asymptotically independent if

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Note that $\hat{A}_{O}$ is scaled, but $X_{I}^{\lambda}$ is not (requires refined analysis).
Main difficulty: establishing HT limits when $X_{I}^{\lambda}$ unscaled.

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Showing asymptotic independence of the sequence via asymptotic independence of a process.

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The relevant state of $X_{I}^{\lambda}(t)$ with respect to $A_{O}^{\lambda}(t)$ is the availability process

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(**) $Q_{b}(t+\lambda \epsilon) \Rightarrow Q_{b}(\infty)$ as $\lambda \rightarrow \infty$ for all $\epsilon>0$.
Proof follows since the steady state $Q_{b}(\infty)$ is independent of $Q_{b}(t)$.

## A Pointwise Averaging Principle (AP)

The following pointwise AP "follows" from (*) and (**):
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= & \mathbb{P}\left\{W_{I}^{\lambda}(t)>\tau\right\}\left(1-p_{b}^{\lambda}\right)+\mathbb{P}\left\{W_{O}^{\lambda}(t)>\tau\right\} p_{b}^{\lambda}+o(1)
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## Waiting Times and Asymptotic ASTA

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$f$ is a continuous and bounded function or, e.g., $f(x):=\mathbb{1}\{x>\tau\}$.

$$
\mathbb{E}\left[\frac{1}{A^{\lambda}(t)} \sum_{k=1}^{A^{\lambda}(t)} f\left(w_{k}^{\lambda}\right)\right]=\left(1-p_{b}^{\lambda}\right) \mathbb{E}\left[\frac{1}{A_{I}^{\lambda}(t)} \sum_{k=1}^{A_{I}^{\lambda}(t)} f\left(w_{I, k}^{\lambda}\right)\right]+p_{b}^{\lambda} \mathbb{E}\left[\frac{1}{A_{O}^{\lambda}(t)} \sum_{k=1}^{A_{O}^{\lambda}(t)} f\left(w_{O, k}^{\lambda}\right)\right]+o(1)
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$w_{k}^{\lambda}, w_{I, k}^{\lambda}, w_{O, k}^{\lambda}$ - waiting time of $k^{t h}$ arrival to respective pool.
$f$ is a continuous and bounded function or, e.g., $f(x):=\mathbb{1}\{x>\tau\}$.
$\mathbb{E}\left[\frac{1}{A^{\lambda}(t)} \sum_{k=1}^{A^{\lambda}(t)} f\left(w_{k}^{\lambda}\right)\right]=\left(1-p_{b}^{\lambda}\right) \mathbb{E}\left[\frac{1}{A_{I}^{\lambda}(t)} \sum_{k=1}^{A_{I}^{\lambda}(t)} f\left(w_{I, k}^{\lambda}\right)\right]+p_{b}^{\lambda} \mathbb{E}\left[\frac{1}{A_{O}^{\lambda}(t)} \sum_{k=1}^{A_{O}^{\lambda}(t)} f\left(w_{O, k}^{\lambda}\right)\right]+o(1)$.

## Theorem (asymptotic finite-horizon ASTA)

For all $t>0$,
$\lim _{\lambda \rightarrow \infty} \mathbb{E}\left[\frac{1}{A^{\lambda}(t)} \sum_{k=1}^{A^{\lambda}(t)} f\left(w_{k}^{\lambda}\right)\right]=\nu \frac{1}{t} \int_{0}^{t} \mathbb{E}\left[f\left(\widehat{W}_{I}(s)\right)\right] d s+(1-\nu) \frac{1}{t} \int_{0}^{t} \mathbb{E}\left[f\left(\widehat{W}_{O}(s)\right) d s\right]$. where $\widehat{W}_{O}(t)$ is the diffusion limit of the virtual waiting-time process in the $G I / M / N+M$ queue and $\widehat{W}_{I}(t)=\bar{K}$.

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- In particular, if continuous limits exist, e.g., QIR controls in Gurvich and Whitt (07).


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- Results are applied to waiting times and virtual waiting times.
- Generalized to more complicated systems (if queues are $C$-tight).


## Thank You

