

The Variance of Production Counts over a Long Time Horizon

Yoni Nazarathy*

EURANDOM, TU/e

Contains joint work with

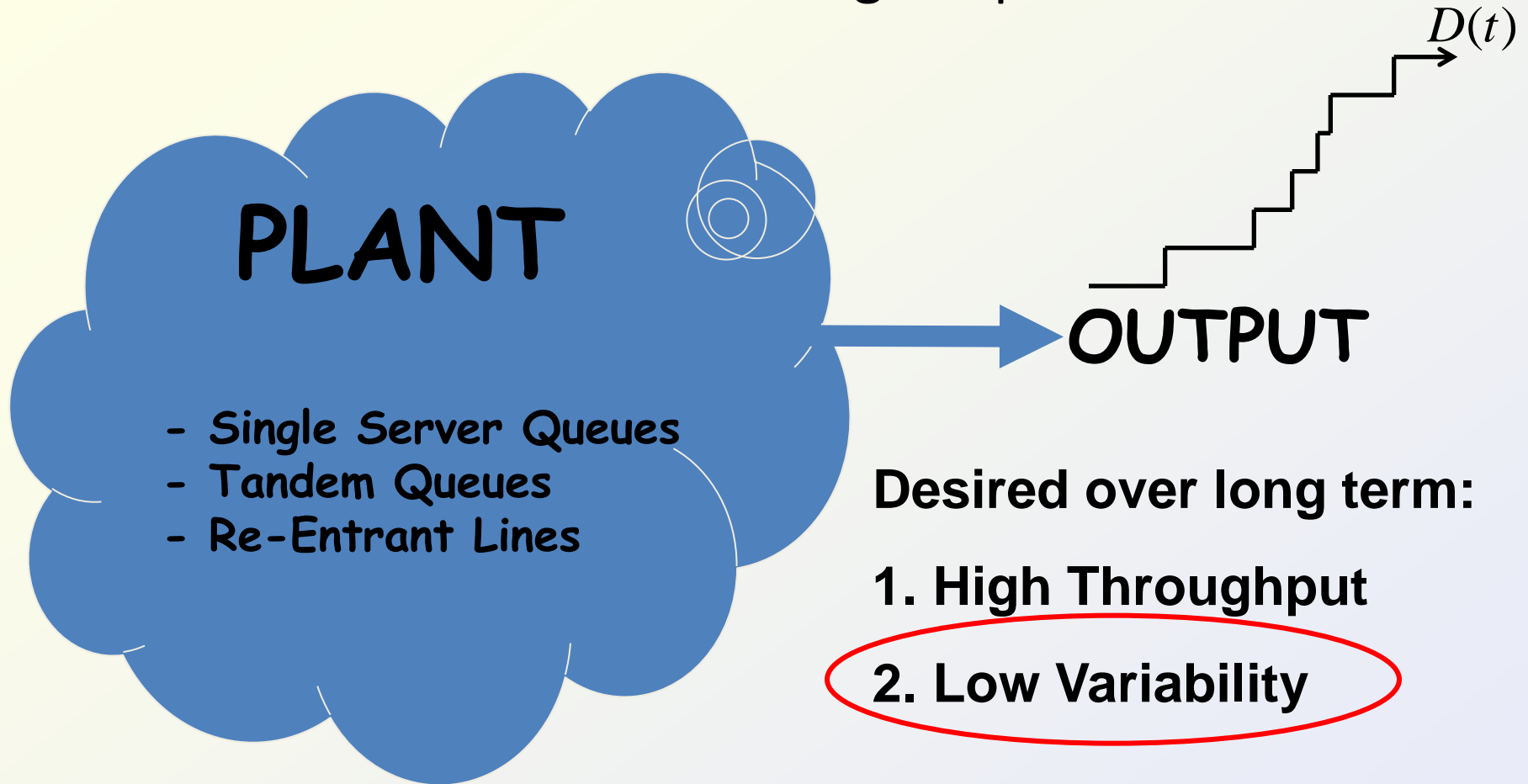
Ahmad Al-Hanbali, Yoav Kerner,

Michel Mandjes, Gideon Weiss and Ward Whitt

Workshop on Stochastic Models of Manufacturing Systems

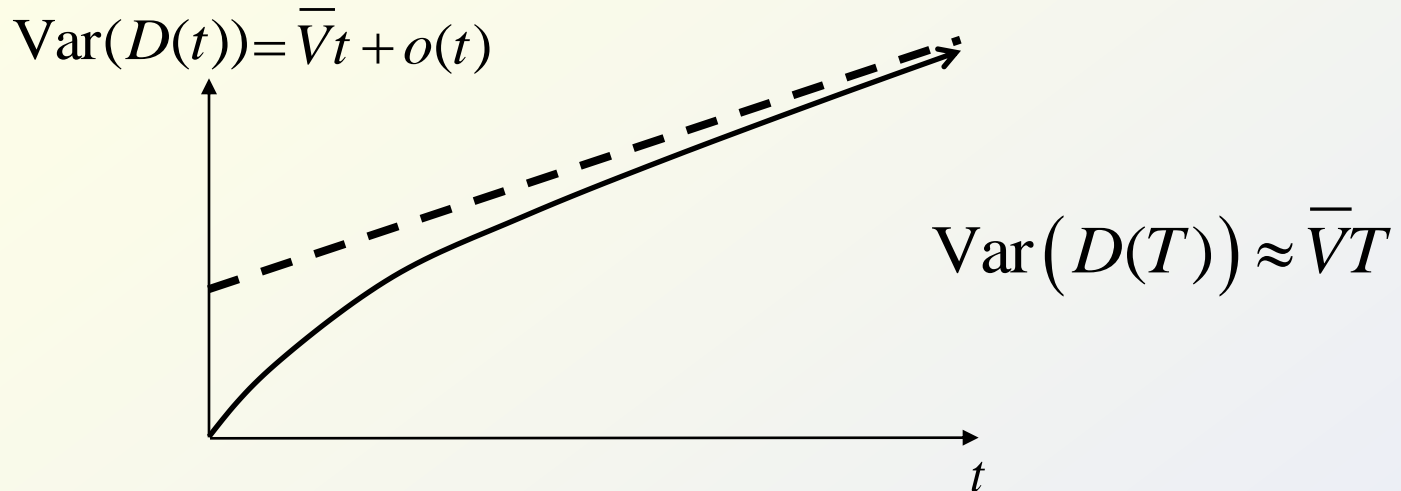
Eindhoven, June 2010

Problem Domain: Queueing Output Processes



Our focus: $Var(D(T))$ for large T

Variance Curves



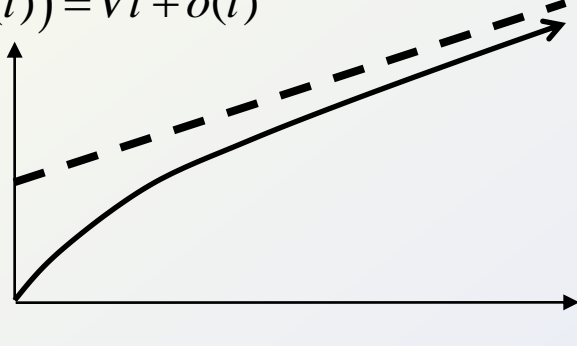
Example: Stationary stable M/M/1, $D(t)$ is PoissonProcess(λ): $\text{Var}(D(t)) = \lambda t$

Example: Stationary M/M/1/1 with $\lambda = \mu$
 $D(t)$ is RenewalProcess(Erlang($2, \lambda$)): $\text{Var}(D(t)) = \frac{1}{4} \lambda t + \frac{1}{8} - \frac{1}{8} e^{-2\lambda t}$

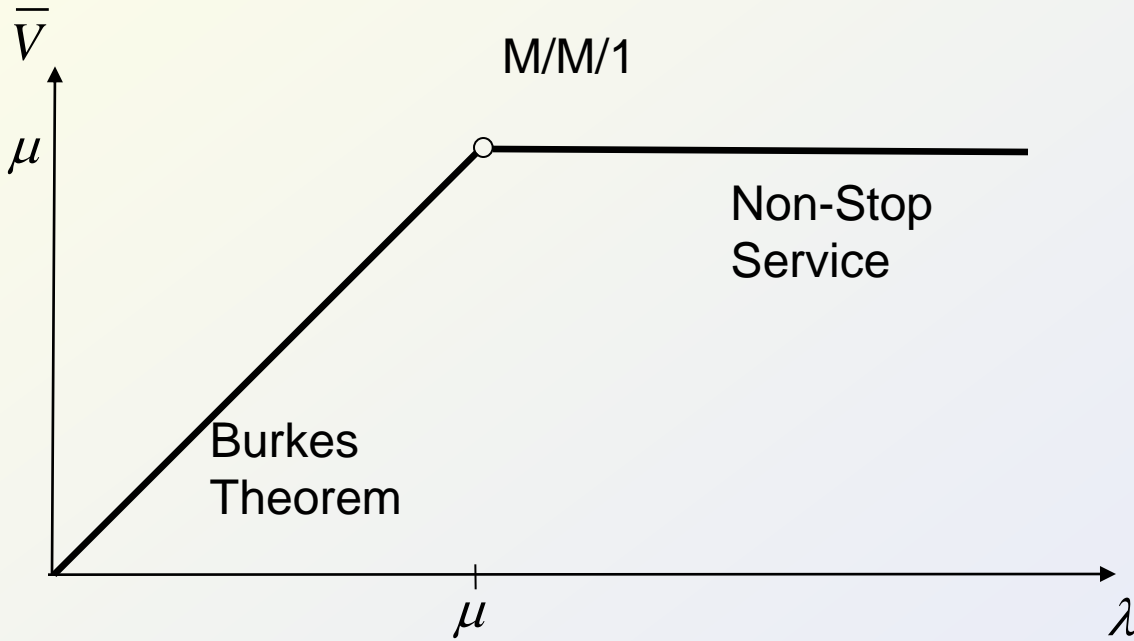
$\bar{V} \equiv$ **Asymptotic
Variance Rate
of Outputs**

For Renewal Processes: $\bar{V} = \frac{\sigma^2}{m^3} = \frac{1}{m} c^2$

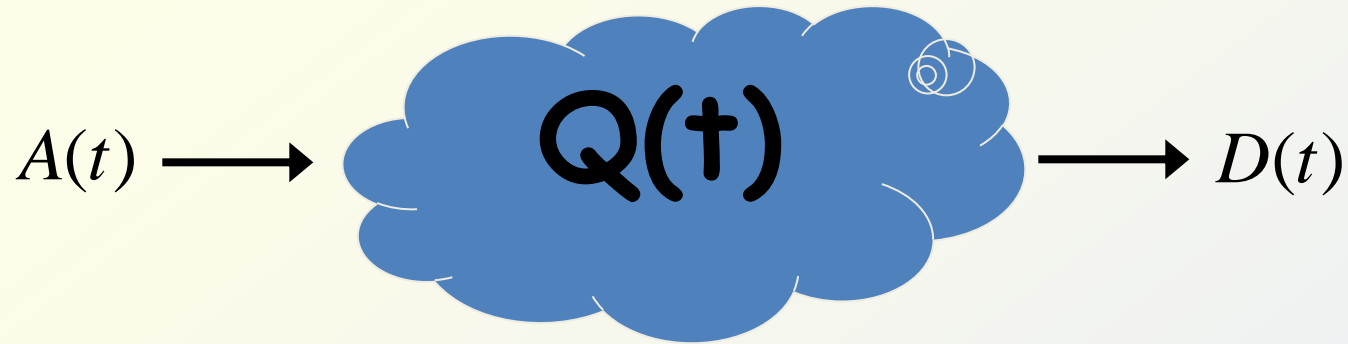
Asymptotic Variance Rate

$$\text{Var}(D(t)) = \bar{V}t + o(t)$$


A graph showing the variance of delay, $\text{Var}(D(t))$, on the vertical axis and time, t , on the horizontal axis. A solid curve starts at the origin and increases, eventually approaching a dashed straight line that represents the asymptotic behavior $\bar{V}t + o(t)$.



The Basic Loss-Less **Stable** Queueing System



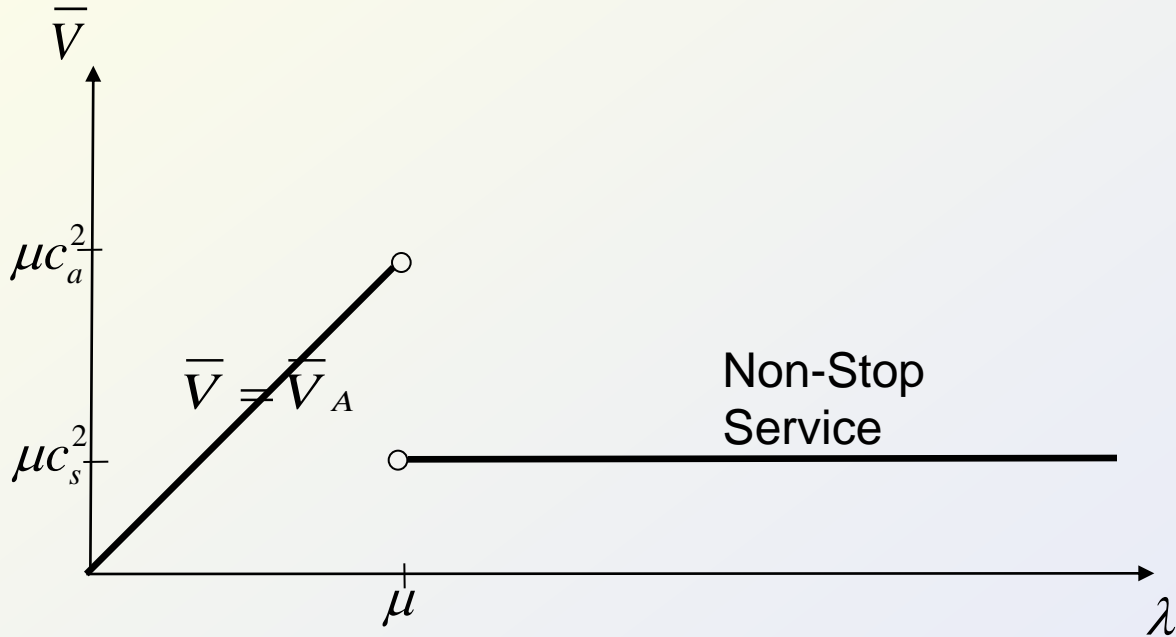
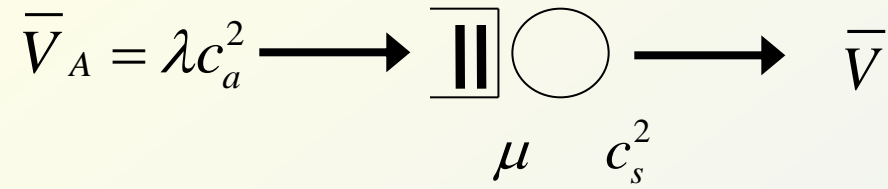
$$Q(t) = Q(0) + A(t) - D(t)$$

$$\frac{\text{Var}(D(t))}{t} = \frac{\text{Var}(A(t))}{t} + \frac{\text{Var}(Q(t))}{t} - 2 \frac{\text{Cov}(A(t), Q(t))}{t}$$

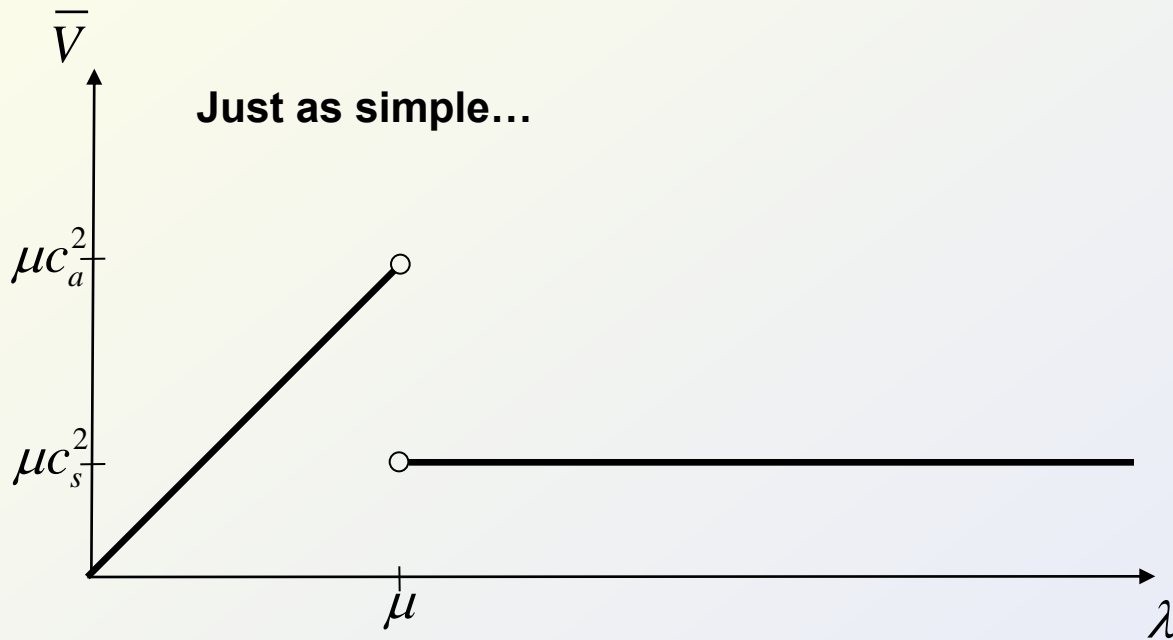
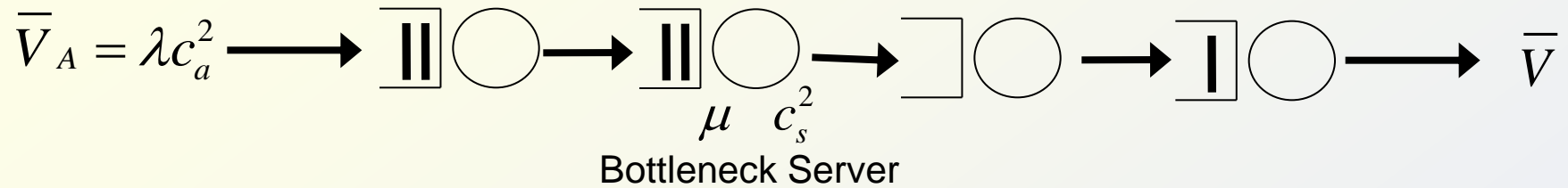
$$\bar{V} = \bar{V}_A$$

Our main focus:
Overloaded and **critically loaded** systems

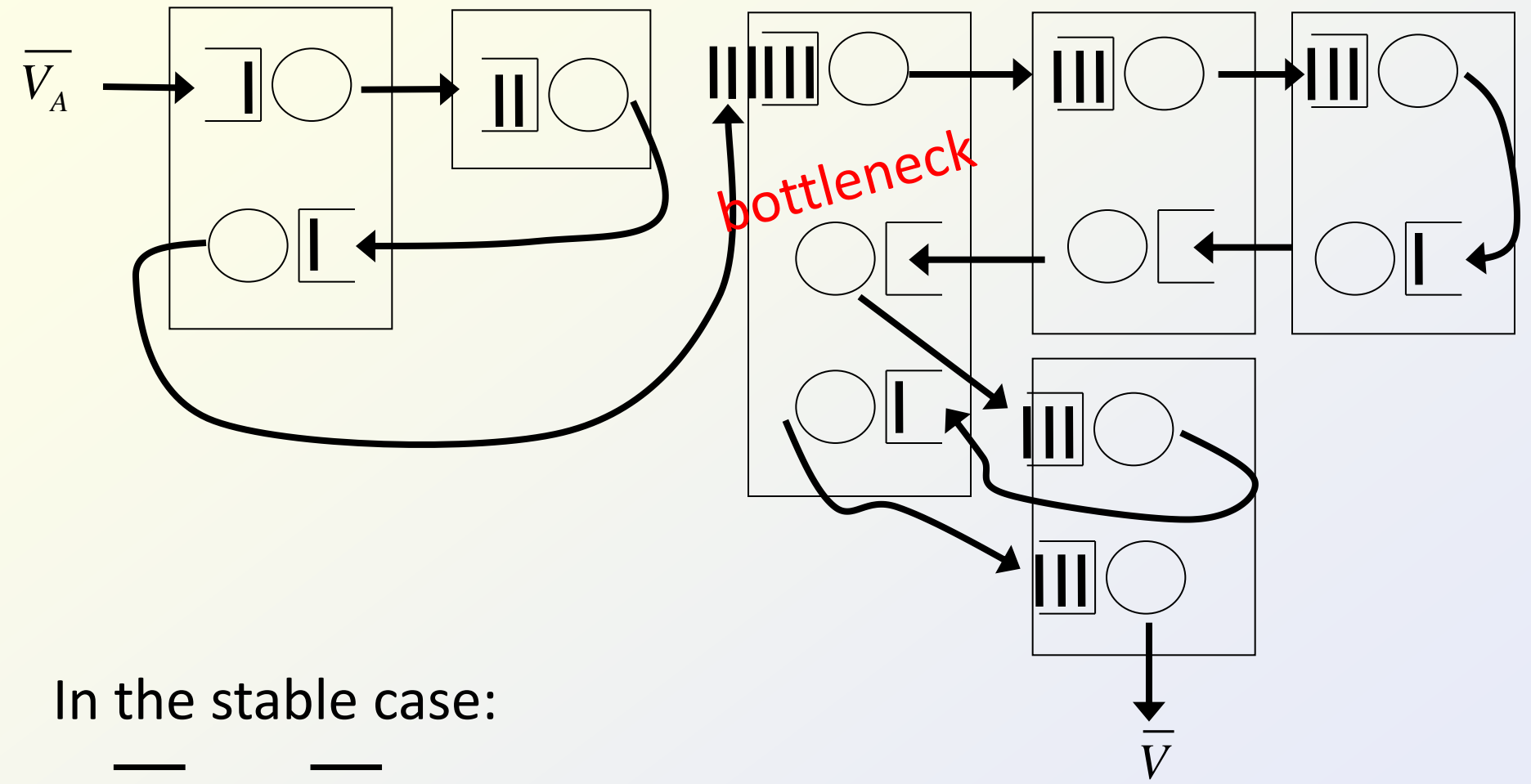
GI/G/1



Queues in Tandem (with 1 bottleneck)



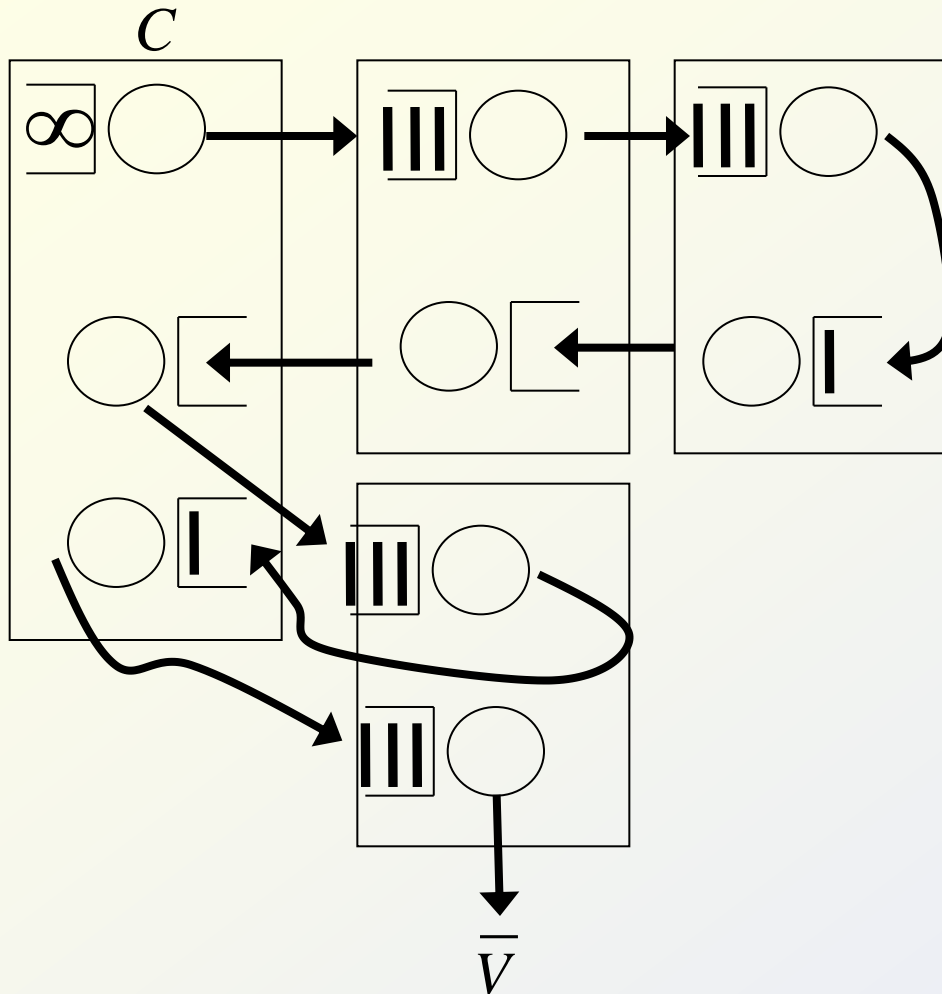
Re-entrant Line



In the stable case:

$$\bar{V} = \bar{V}_A$$

Overloaded case --> Infinite Supply Re-entrant Line



Model:

Means: m_1, \dots, m_k

Variances: $\sigma_1^2, \dots, \sigma_k^2$

C is bottleneck

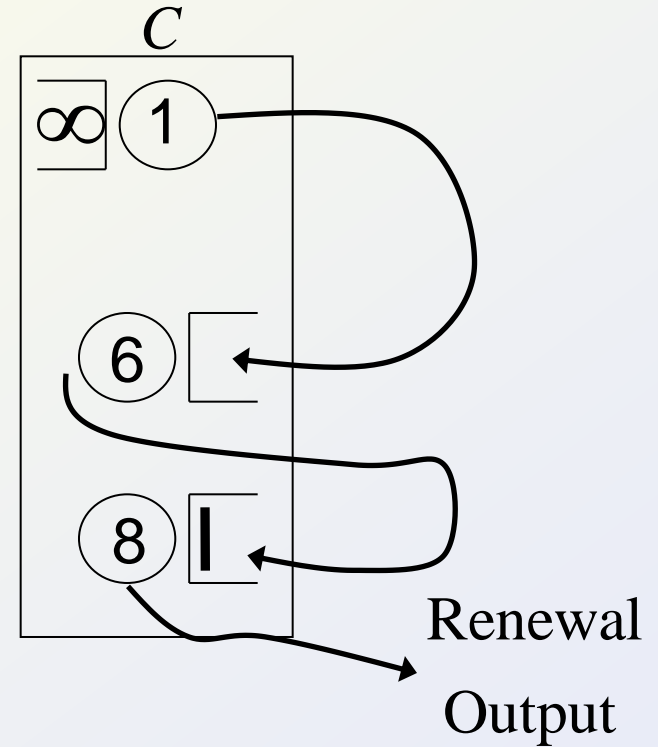
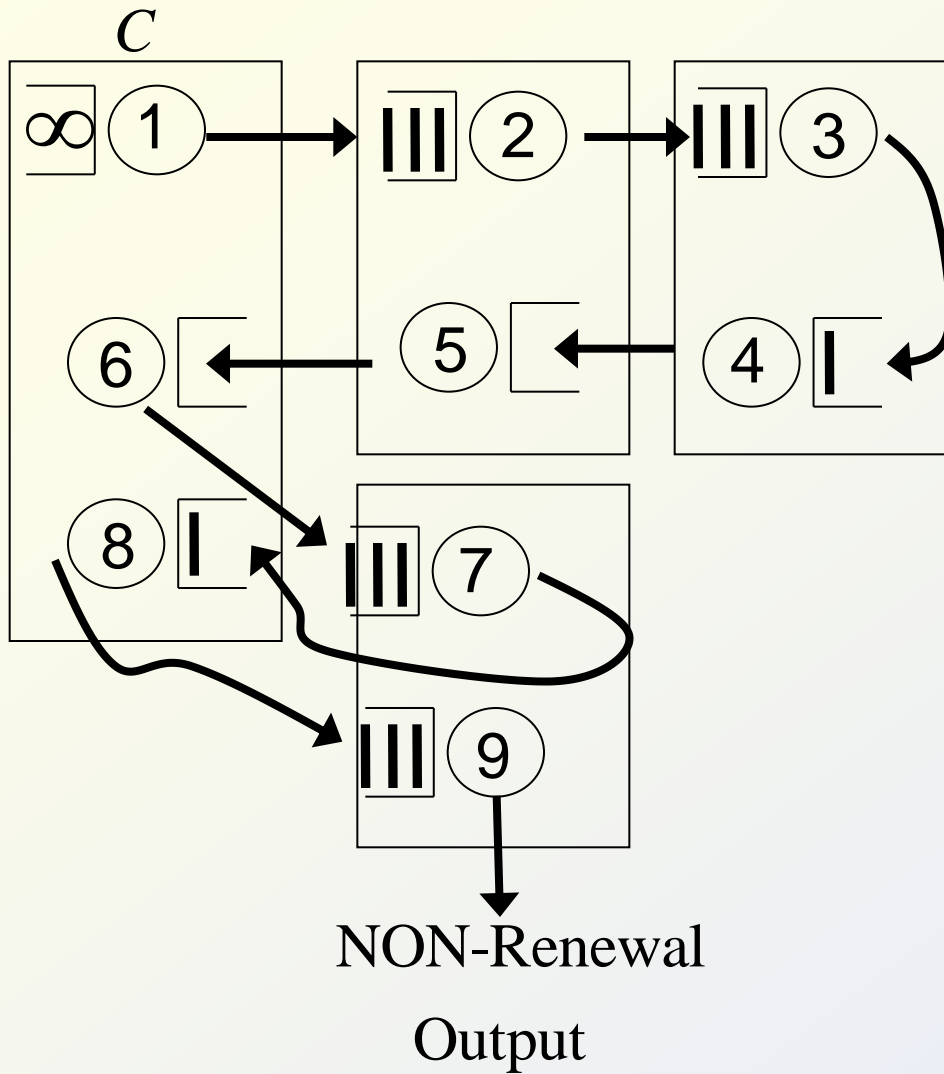
Control:

Stable

Result:

$$\bar{V} = \frac{\sum_{k \in C} \sigma_k^2}{\left(\sum_{k \in C} m_k \right)^3}$$

Overloaded case --> Infinite Supply Re-entrant Line



Result:

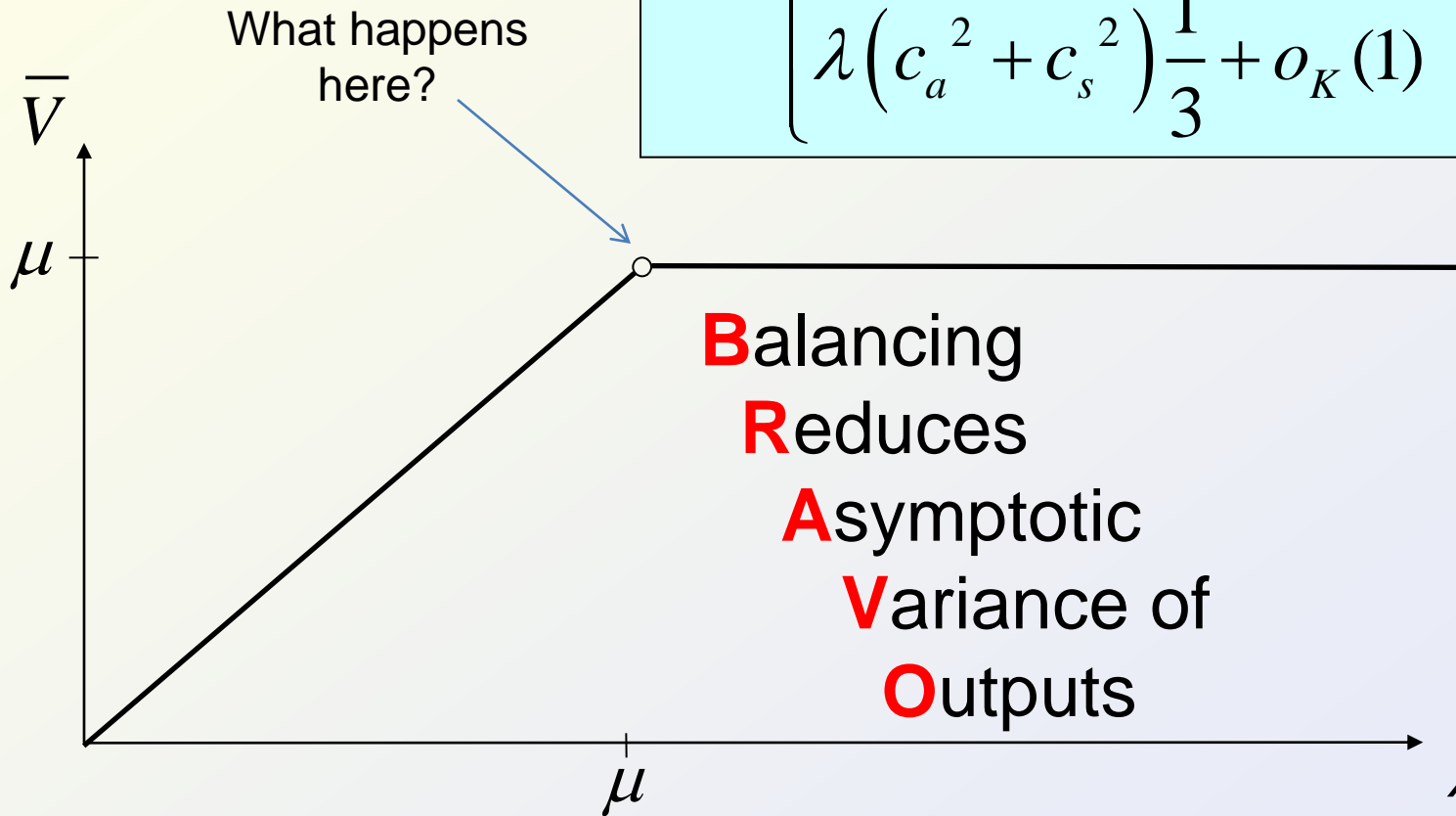
$$\bar{V} = \frac{\sum_{k \in C} \sigma_k^2}{\left(\sum_{k \in C} m_k \right)^3}$$

Shocking result* coming up...

* at least for me

Back to Single Server (GI/G/1/K)

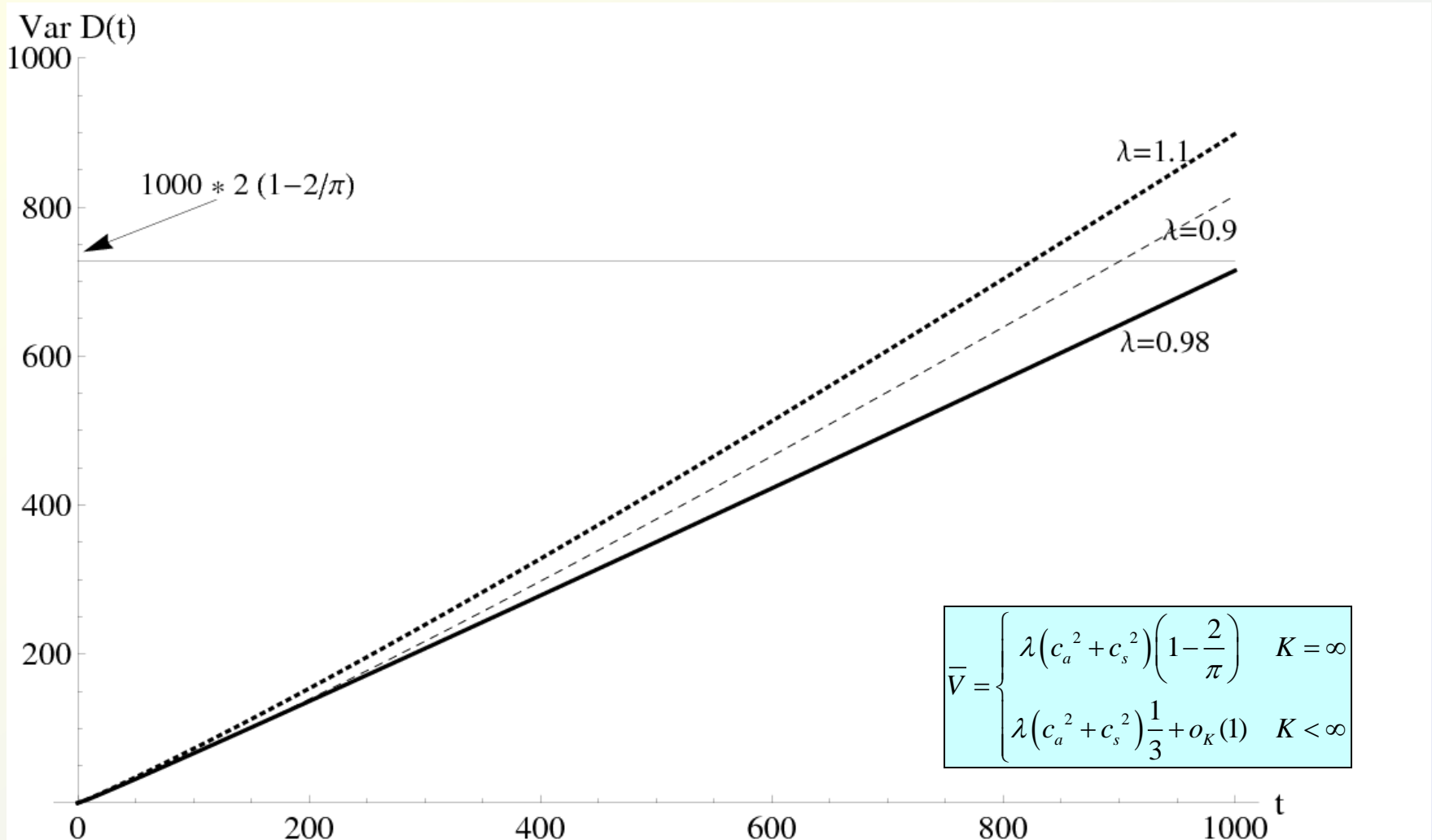
$$\bar{V} = \begin{cases} \lambda(c_a^2 + c_s^2) \left(1 - \frac{2}{\pi}\right) & K = \infty \\ \lambda(c_a^2 + c_s^2) \frac{1}{3} + o_K(1) & K < \infty \end{cases}$$



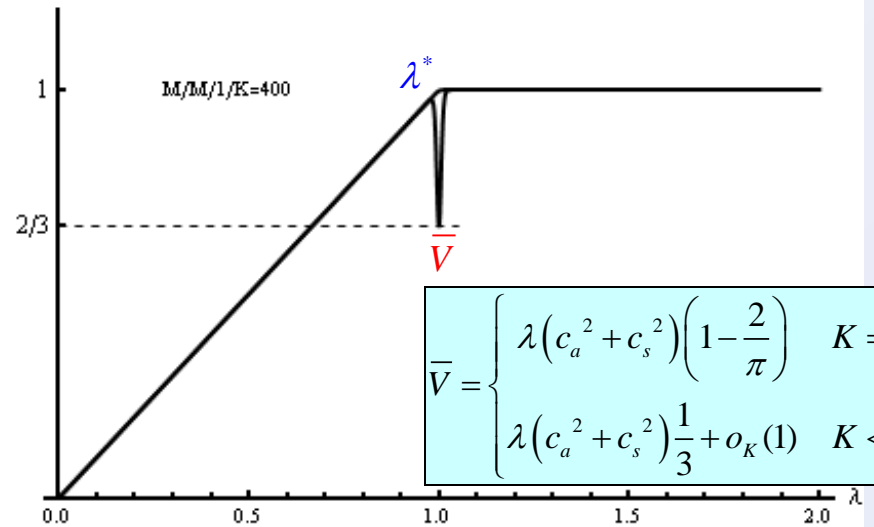
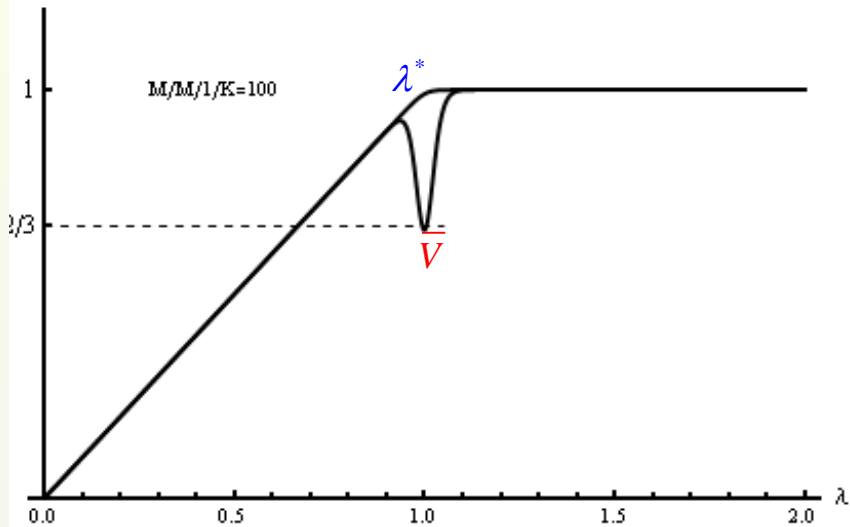
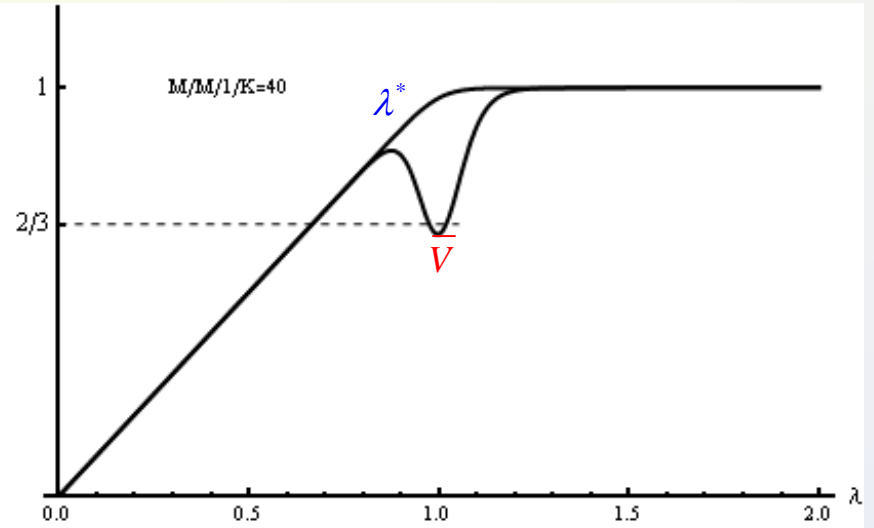
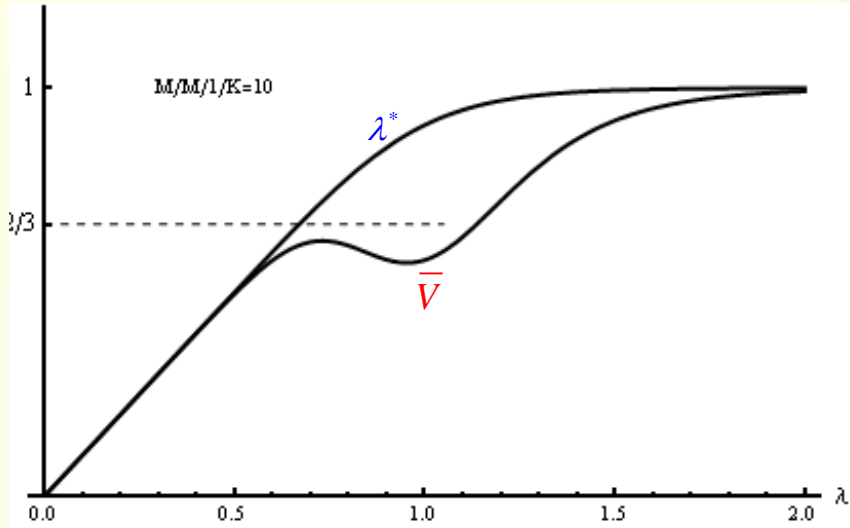
Note: the figure assumes $c_a^2 = c_s^2$

BRAVO Effect (illustration for M/M/1)

More than a singular theoretic phenomenon



BRAVO Effect (for M/M/1/K)

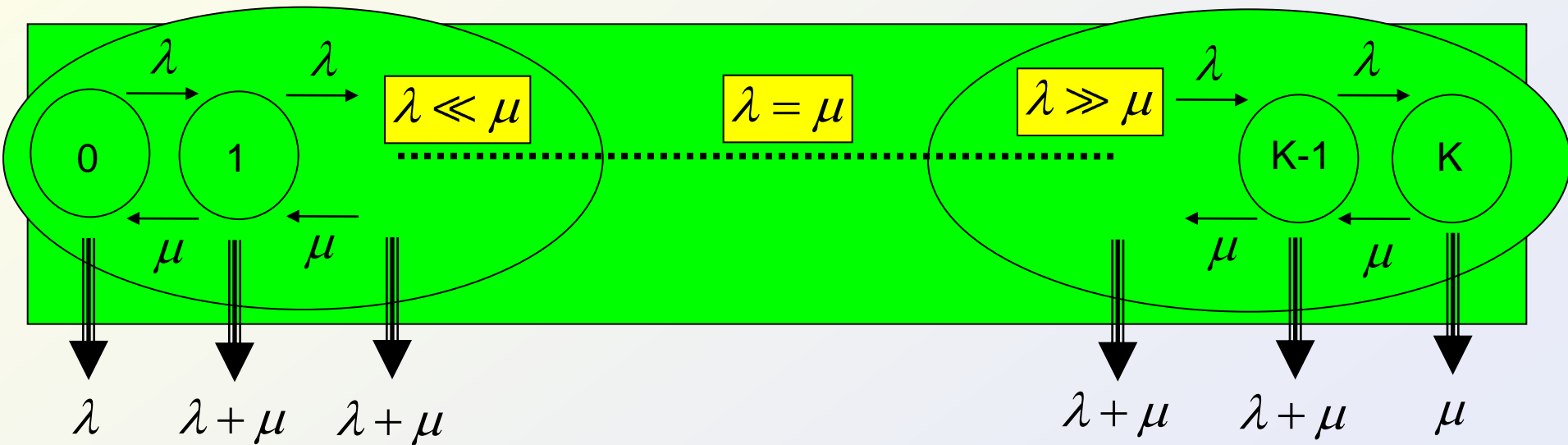


$$\bar{V} = \begin{cases} \lambda(c_a^2 + c_s^2) \left(1 - \frac{2}{\pi}\right) & K = \infty \\ \lambda(c_a^2 + c_s^2) \frac{1}{3} + o_K(1) & K < \infty \end{cases}$$

Some (partial) intuition for M/M/1/K

$\bar{V}_M \equiv$ Asymptotic variance of number of transitions

Easy to see: $\bar{V} = 4\bar{V}_M$



Questions?