Overflow Networks: Approximations and Implications to Call-Center Outsourcing

Itai Gurvich (Northwestern University)

Joint work with Ohad Perry (CWI)

Call Centers with Overflow



Source of complexity: dependence

Motivating Example 1

 $C_s^O(N_O)$ = capacity cost function for station *O*.

W(t) = virtual waiting time at time t. (Similarly, $W_I(t)$ and $W_O(t)$)

 $W(t) = W_I(t) \mathbb{1}\{X_I(t) < N_I + K_I\} + W_O(t) \mathbb{1}\{X_I(t) = N_I + K_I\}$

 $\begin{aligned} \min_{N_O} \quad & C_s^O(N_O) \\ \text{s.t.} \qquad & \mathbb{E}\left[f(W_O(t))\mathbbm{1}\left\{X_I(t)=N_I+K_I\right\}\right] \leq \alpha \\ & N_O \in \mathbb{Z}_+, \end{aligned}$



Motivating Example 2

min $\sum_{i} \mathbb{E}[\int_{0}^{T} C_{i}(Q_{i}^{\pi}(s))ds]$ s.t. $\pi \in \Pi$.



Motivating Example 2



• Optimal policy may benefit from state information on in-house

Related Literature

Blocking and overflow:

- Exact characterization: Van Doorn ('83);
- Approximations: Whitt ('83), Koole et. al ('00,'05);
- Heavy Traffic: Hunt and Kurtz ('94), Koçaga and Ward ('10), Pang et. al ('07), Whitt ('04);

Outsourcing and optimization:

• Gans and Zhou ('07); Chevalier et. al. ('03,'04);

Technical:

- Whitt ('91), Bassamboo et. al ('05), Perry and Whitt ('10a);
- Glynn and Whitt ('93), Perry and Whitt ('10b);

Basic Model

- A(t) number of arrivals to station I by time t:
 A(t) is a Poisson process with rate λ.
- $A_O(t)$ number of overflowed calls by time t.
- $A_I(t) = A(t) A_O(t)$ arrivals **entering** station *I*.
- $X_I(t), X_O(t)$ total number in respective system at t.
- K_I threshold in station I ($K_I \ge 0$).
- In isolation: station *O* is an GI/M/N + M queue.



A sequence of overflow networks in a many-server heavy-traffic regime

1 Functional Central Limit Theorem (FCLT) for Overflow Process

Pointwise Stationarity and Asymptotic Independence

Asymptotic (Heavy Traffic) Analysis

We consider a sequence of networks indexed by arrival rate λ , with $\lambda \to \infty$.

Main Assumption:

O Non-negligible overflow:

$$\nu := \lim_{\lambda \to \infty} \frac{\mu_I N_I^\lambda + \theta K_I^\lambda}{\lambda} < 1$$



 $1 - \nu$ interpreted as rough estimate for the (steady-state) blocking probability

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First Result

$$D_I^{\lambda}(t) = N_I^{\lambda} - K_I^{\lambda} - X_I^{\lambda}(t), \qquad \widehat{D}_I^{\lambda}(t) := \frac{D_I^{\lambda}(t)}{\sqrt{\lambda}},$$
$$\widehat{A}_O^{\lambda}(t) := \frac{A_O^{\lambda}(t) - (\lambda - \mu_I N_I^{\lambda} - \theta K_I^{\lambda})t}{\sqrt{\lambda}}, \qquad \widehat{X}_O^{\lambda}(t) := \frac{X_O^{\lambda}(t) - \frac{\lambda - \mu_I N_I^{\lambda} - \theta K_I^{\lambda}}{\mu_O}}{\sqrt{\lambda}}$$

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Theorem

If $\widehat{D}_{I}^{\lambda}(0) \Rightarrow 0$, then $(\widehat{D}_{I}^{\lambda}, \widehat{A}_{O}^{\lambda}) \Rightarrow (0, \sigma B)$, u.o.c., where B is a standard Brownian motion and $\sigma^{2} = 1 + \nu$.

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Recall:
$$\nu := \lim_{\lambda \to \infty} \frac{\mu_I N_I^{\lambda} + \theta K_I^{\lambda}}{\lambda}$$

Outline of the proof: $\widehat{D}_I^{\lambda} \Rightarrow 0$

 $D_I^{\lambda}(t) := N_I^{\lambda} + K_I^{\lambda} - X_I^{\lambda}(t)$

- When close to threshold: \uparrow rate $\approx \mu_I N_I^{\lambda} + \theta K_I^{\lambda}$, \downarrow rate $= \lambda$.
- Slowing $D_I^{\lambda}(t)$ down gives an M/M/1 with

arrival rate
$$= \frac{\mu_I N_I^{\lambda} + \theta K_I^{\lambda}}{\lambda} \approx \nu < 1$$
 and service rate $= \frac{\lambda}{\lambda} = 1$

• Let $Q_b(t)$ be M/M/1 with arrival rate ν and service rate 1. Then, $\{D_I^{\lambda}(t) : t \in [0,T)\} \approx \{Q_b(t) : t \in [0,\lambda T)\}.$

• From extreme-value theory for M/M/1: $\sup_{t \le T} D_I^{\lambda}(t) = O(\log(\lambda T))$

Outline of the proof: $\widehat{A}_{O}^{\lambda} \Rightarrow \sigma B$

•
$$A_O^{\lambda}(t) = \int_0^t \mathbb{1}\{D_I^{\lambda}(s) = 0\} dA^{\lambda}(s)$$

• D_I^{λ} completes $O(\lambda)$ cycles over any time interval [s, t]

• Functional limits for the cumulative processes

$$\int_0^t \mathbb{1}\{D_I^\lambda(s) = 0\} ds \Rightarrow (1 - \nu)t$$
$$\sqrt{\lambda} \left(\int_0^t \mathbb{1}\{D_I^\lambda(s) = 0\} ds - (1 - \nu)t\right) \Rightarrow \tilde{\sigma}B(t)$$

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An Averaging Principle (AP):

 $\widehat{A}_{O}^{\lambda}$ is "driven" by a process that moves at a different time scale

Implications

• Approximating (complicated) overflow process with a simple process:

$$A_O^{\lambda}(t) \approx (\lambda - \mu_I N_I^{\lambda} - \theta K_I^{\lambda})t + \sqrt{\lambda}\sigma B(t),$$

with the approximation being asymptotically exact.

• $A_O^{\lambda}(t)$ is close to a renewal process with mean "inter-arrival" time $(\lambda - \mu_I N_I^{\lambda} - \theta_I K_I^{\lambda})^{-1}$ and squared coefficient of variation (SCV)

$$\frac{\lambda \sigma^2}{\lambda - \mu_I N_I^\lambda - \theta K_I^\lambda} \approx \frac{\sigma^2}{(1 - \nu)} \ge 1.$$

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Simpler than the original overflow renewal process.

Implications Cont.

- In isolation, station *O* is a GI/M/N + M queue.
- Using overflow convergence and known results for GI/M/N + M,

$$(\widehat{D}_{I}^{\lambda},\widehat{X}_{O}^{\lambda}) \Rightarrow (0,\widehat{X}_{O})$$

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What does this limit imply for joint distributions? ... not much...

$$\mathbb{E}[W^{\lambda}(t)] = \mathbb{E}[W_{I}^{\lambda}(t)\mathbbm{1}\{X_{I}^{\lambda}(t) < N_{I}^{\lambda} + K_{I}^{\lambda}\}] \\ + \mathbb{E}[W_{O}^{\lambda}(t)\mathbbm{1}\{X_{I}^{\lambda}(t) = N_{I}^{\lambda} + K_{I}^{\lambda}\}].$$

Independence of limits does not "carry over" to the pre-limits.

 $\underbrace{\text{Example:}}_{Y^{\lambda} := \begin{cases} 1/\sqrt{\lambda}, & \text{w.p. } 1/2 \\ 0, & \text{w.p. } 1/2 \end{cases} X^{\lambda} := \begin{cases} 1, & \text{if } Y^{\lambda} > 0 \\ 0, & \text{otherwise} \end{cases}$ $(Y^{\lambda}, X^{\lambda}) \Rightarrow (0, X), \quad \text{where } X = \begin{cases} 1 & \text{w.p. } 1/2 \\ 0 & \text{w.p. } 1/2 \end{cases}$

Trivially, the limits 0 and X are independent. However,

 $1/2 = \mathbb{P}\{X^{\lambda} > 0, Y^{\lambda} > 0\} \neq \mathbb{P}\{X^{\lambda} > 0\}\mathbb{P}\{Y^{\lambda} > 0\} = 1/4,$

for all λ , no matter how large.

Asymptotic Independence

"Natural scale" of station I = constant

"Natural scale" of station $O = \sqrt{\lambda}$

Theorem (asymptotic independence)

 D_I^{λ} is asymptotically independent of \widehat{X}_O^{λ} , i.e, for all t > 0,

$$\mathbb{P}\left\{D_{I}^{\lambda}(t) \geq x, \widehat{X}_{O}^{\lambda}(t) \geq y\right\} = \mathbb{P}\left\{D_{I}^{\lambda}(t) \geq x\right\} \mathbb{P}\left\{\widehat{X}_{O}^{\lambda}(t) \geq y\right\} + o(1)$$

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Note that $\widehat{X}_{O}^{\lambda}$ is scaled, but D_{I}^{λ} is not (requires refined analysis).

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(**) $Q_b(t + \lambda \epsilon) \Rightarrow Q_b(\infty)$ as $\lambda \to \infty$ for all $\epsilon > 0$.

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Steady state $Q_b(\infty)$ is independent of $Q_b(t)$.

 $\widehat{X}_{O}^{\lambda}$ has a continuous limit hence hardly changes within ϵ ,

$$\widehat{X}_{O}^{\lambda}(t+\epsilon) \approx \widehat{X}_{O}^{\lambda}(t).$$

Pointwise Stationarity

The following pointwise stationarity "follows" from (*) and (**):

Theorem (pointwise stationarity)

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Pointwise stationarity and asymptotic independence allow us to obtain performance metrics by treating

- Station *I* as a stationary M/M/N/K + M queue
- Station O as a GI/M/N + M queue (that is independent of station I)

$$\mathbb{P}\{D_{I}^{\lambda}(t) \geq d, X_{O}^{\lambda}(t) \geq q\} = \mathbb{P}\{D_{I}^{\lambda}(\infty) \geq d\}\mathbb{P}\{X_{O}^{\lambda}(t) \geq q\}$$

• Overflow approximation simplifies analysis of station O

Waiting Times and Asymptotic ASTA

 $w_k^{\lambda}, w_{I,k}^{\lambda}, w_{O,k}^{\lambda}$ - waiting time of k^{th} arrival to respective station.

f is a continuous and bounded function or of the form $f(x) := \mathbb{1}\{x > \tau\}$.

Theorem (asymptotic finite-horizon ASTA)

For all t > 0,

$$\lim_{\lambda \to \infty} \mathbb{E}\left[\frac{1}{A^{\lambda}(t)} \sum_{k=1}^{A^{\lambda}(t)} f(w_k^{\lambda})\right] = \nu \frac{1}{t} \int_0^t \mathbb{E}\left[f(\widehat{W}_I(s))\right] ds + (1-\nu) \frac{1}{t} \int_0^t \mathbb{E}\left[f(\widehat{W}_O(s)) ds\right].$$

where \widehat{W}_O is the diffusion limit of the virtual waiting-time process in the GI/M/N + M queue and $\widehat{W}_I \equiv \overline{K}_I$.

Generalizing to multiple classes



• Theorem: "Benefit from in-house state information is marginal."

Summary

- Motivated by an outsourcing problem, we considered an overflow system: from $M/M/N_I/K_I + M$ to $G/M/N_O + M$.
- Under a resource pooling condition our heavy traffic analysis:
 - provides a simple approximation for the overflow renewal process, which is asymptotically correct.
 - proves that in-house is asymptotically independent of outsourcer.
- Proofs build on a separation of time scales and a resulting AP and pointwise stationarity.
- Results are applied to waiting times and virtual waiting times.
- Generalized to more complicated systems (if queues are C-tight).

