

Analysis of coupled queues

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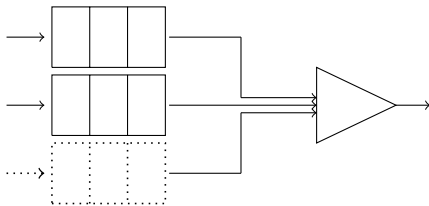
November 8, 2012

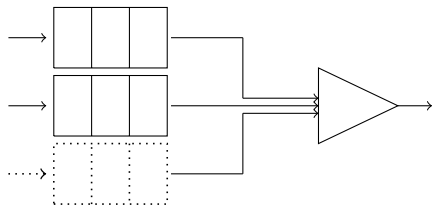


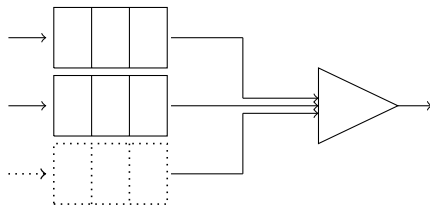


Coupled queues

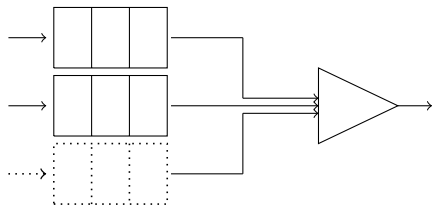
service is only possible if none of the queues are empty.



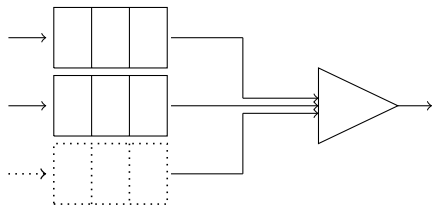




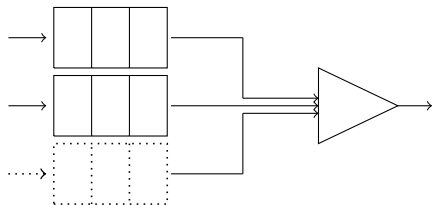
- ▶ slow convergence of simulation results



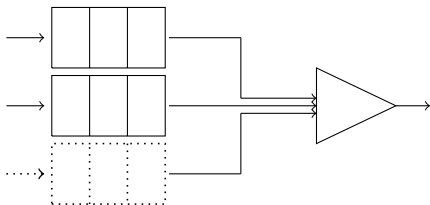
- ▶ slow convergence of simulation results
- ▶ null-recurrence



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- ▶ null-recurrence
- ▶ state-space explosion



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- Energy harvesting process

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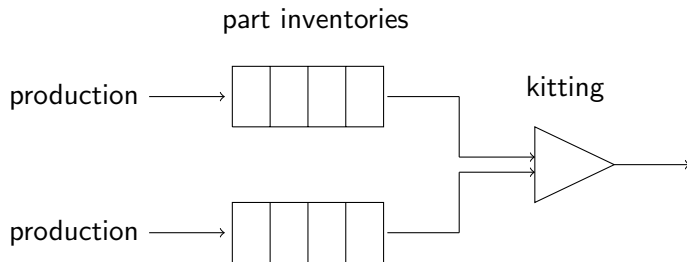
Conclusion

Applications

- ▶ Kitting process
- ▶ Decoupling buffer
- ▶ Energy harvesting process

Kitting process

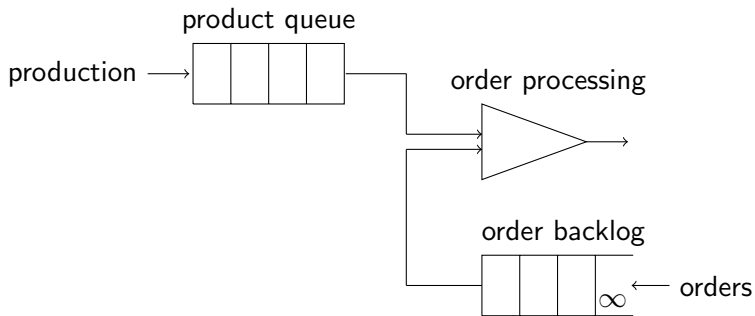




Decoupling inventory in a hybrid push-pull system



Raw materials are **pushed** into the semi-finished product inventory while customers **pulls** products by placing orders



Energy harvesting process



Energy harvesting is the process by which

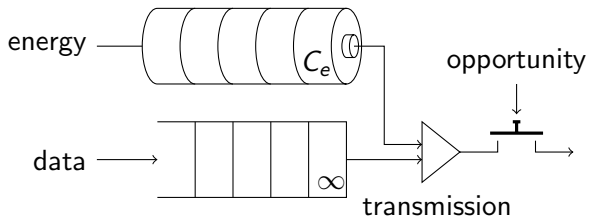
- ▶ ambient energy is converted into electrical energy and

Energy harvesting process



Energy harvesting is the process by which

- ▶ ambient energy is converted into electrical energy and
- ▶ this energy is stored in small autonomous devices called **sensor nodes**.



Numerical techniques

- ▶ **Sparse matrix techniques**
- ▶ Matrix-analytic methods
- ▶ Taylor series expansion approach

Sparse matrix techniques

Sparse method

- ▶ **sparse matrix**: matrix with most of its elements equal to zero

Sparse matrix techniques

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- ▶ generator matrix of paired queues where e.g. $C_1 = C_2 = 100$:
 - ▶ standard: 40804^2 elements
 - ▶ sparse: 3×40804 elements

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General Minimal Residual Method (GMRES)

- ▶ iterative method to solve sparse matrix equations
- ▶ fast and sufficiently accurate
- ▶ however, size of the state space is strictly limited

Numerical techniques

- ▶ Sparse matrix techniques
- ▶ **Matrix-analytic methods**
- ▶ Taylor series expansion approach

QBD Processes

We define a Markov process with state

$$S = \{(n, i) : n \geq 0, 1 \leq i \leq m\}$$

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The one-step transitions are restricted to states in the same level $(n, *)$ or in two adjacent levels $(n + 1, *)$ or $(n - 1, *)$.

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The following equation determine the stationary distribution:

$$\pi_{\mathbf{n}} = \pi_0 \mathbf{R}^{\mathbf{n}}$$

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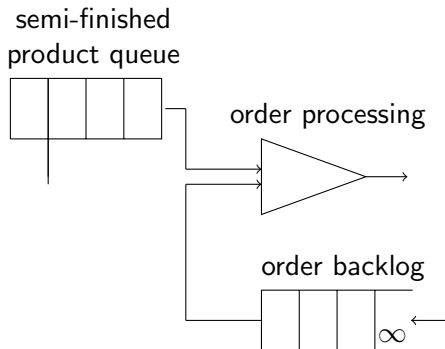
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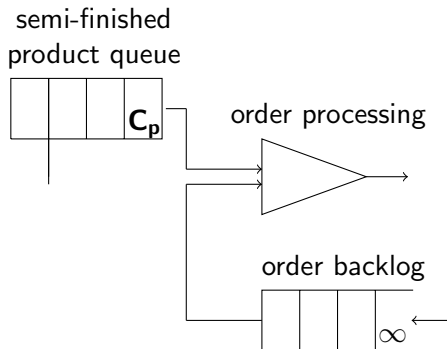
with the *rate matrix* \mathbf{R} , solution of the equation :

$$\mathbf{R} = \mathbf{A}_0 + \mathbf{R}\mathbf{A}_1 + \mathbf{R}^2\mathbf{A}_2$$

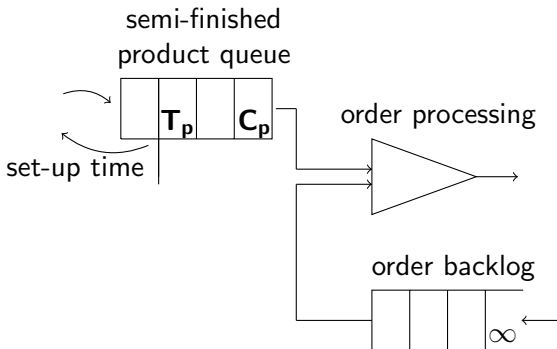
decoupling inventory model



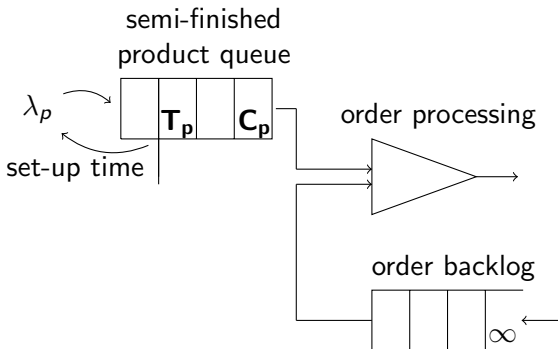
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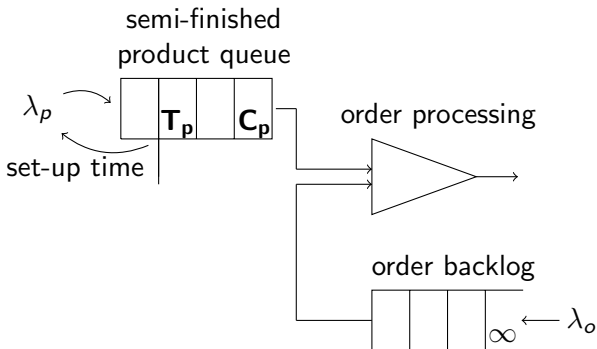
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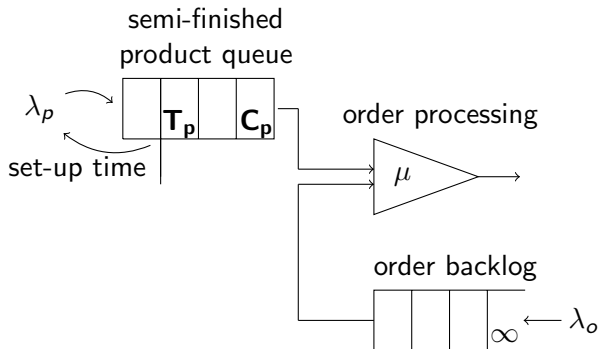
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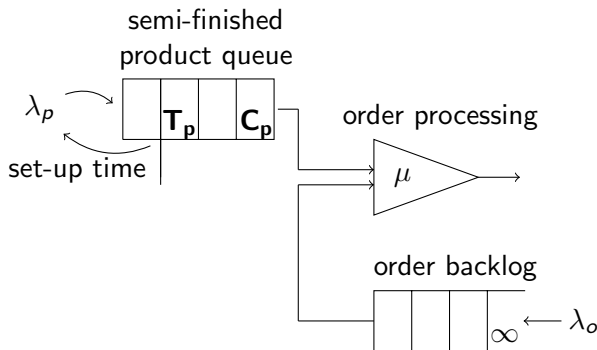
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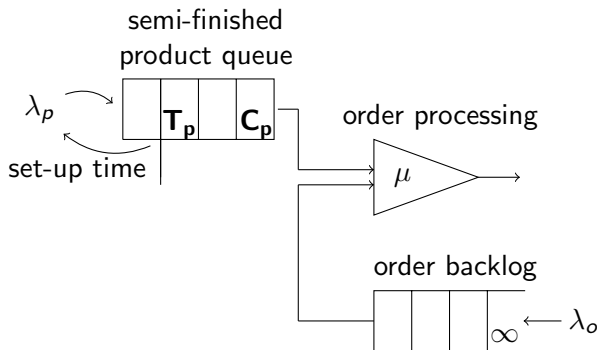


decoupling inventory model



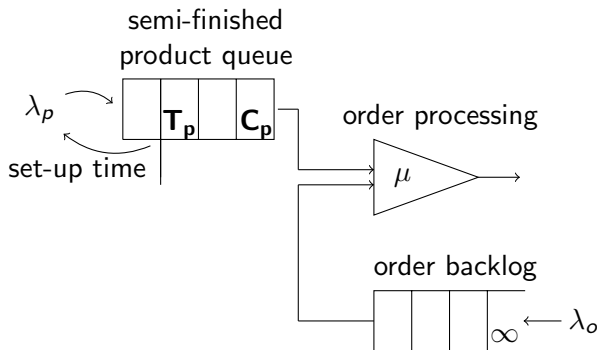
- ▶ 3-dimensional modulating Markov chain with state (n, m, i)

decoupling inventory model



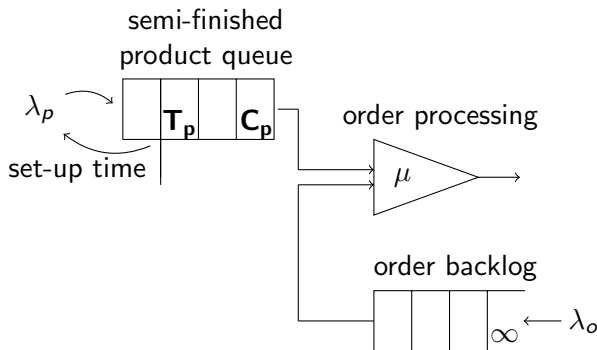
- ▶ 3-dimensional modulating Markov chain with state (n, m, i)
 - ▶ n = number of backlogged orders

decoupling inventory model



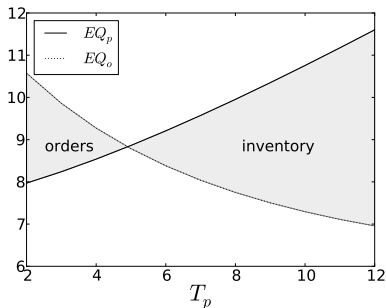
- ▶ 3-dimensional modulating Markov chain with state (n, m, i)
 - ▶ n = number of backlogged orders
 - ▶ m = number of semi-finished products

decoupling inventory model



- ▶ 3-dimensional modulating Markov chain with state (n, m, i)
 - ▶ n = number of backlogged orders
 - ▶ m = number of semi-finished products
 - ▶ i = state of the modulating chain

Numerical results



- ▶ capacity: $C_p = 20$
- ▶ product arrival rate: $\lambda_p = 1$
- ▶ order arrival rate: $\lambda_o = 0.85$
- ▶ order processing rate: $\mu = 1$
- ▶ no set-up time

Numerical techniques

- ▶ Sparse matrix techniques
- ▶ Matrix-analytic methods
- ▶ **Taylor series expansion approach**

Taylor series expansion approach

Consider a family of (continuous-time) Markov processes $\{X_\epsilon(t)\}$ over a finite state space \mathcal{X} of size M with generator matrix

$$Q_\epsilon = Q^{(0)} + \epsilon Q^{(1)},$$

π_ϵ denotes the corresponding stationary distribution

$$\pi_\epsilon Q_\epsilon = 0$$

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Numerical computation of the steady-state vector has an asymptotic time complexity of $O(M^3)$

Models that suffer from state-space explosion stay generally out of reach of a numerical analysis

Taylor series expansion around $\epsilon = 0$

Vector π_ϵ is required to be analytic in a neighbourhood of $\epsilon = 0$

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Vector π_ϵ is required to be analytic in a neighbourhood of $\epsilon = 0$

- ▶ we only consider finite state space
- ▶ entries of the generator matrix depend analytically on the parameter
- ▶ only one recurrent class for $\epsilon = 0$

“Regular perturbation”

From now on: assume $Q_0 = Q^{(0)}$ is a generator matrix with one recurrent class

Recursive solution of the series expansion

$$\pi^{(0)} Q^{(0)} = 0$$

$$\pi^{(n+1)} Q^{(0)} = -\pi^{(n)} Q^{(1)}$$

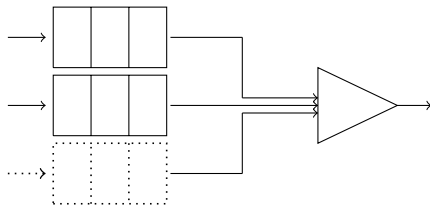
We have to solve a linear system of equations for each term $\pi^{(i)}$ in the expansion

- ▶ Impose the extra condition that $Q^{(0)}$ for some ordering of the state space be triangular

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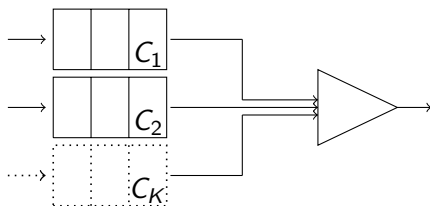
- ▶ Impose the extra condition that $Q^{(0)}$ for some ordering of the state space be triangular
 - ▶ Solution by backward substitutions $\rightarrow O(M^2)$
 - ▶ In practice $Q^{(0)}$ and $Q^{(1)}$ often sparse $\rightarrow O(M)$

Kitting process with K parts



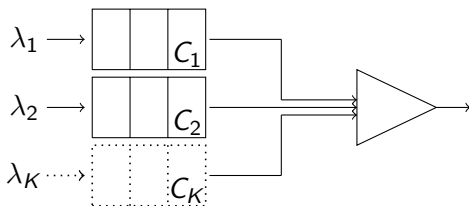
- ▶ system of K queues, queue i having finite capacity C_i
- ▶ Poisson arrivals in each of the queues at rate λ_i
- ▶ exponentially distributed service rate μ
- ▶ Lexicographical order
- ▶ Expansion around $\epsilon = \mu = 0$, all queues are full for $\epsilon = 0$

Kitting process with K parts



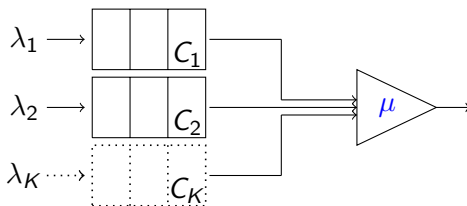
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1. Balance equation

$$\begin{aligned} \pi(i_1, i_2, \dots, i_K) \left(\mu \prod_{\ell=1}^K \mathbf{1}_{\{i_\ell > 0\}} + \sum_{\ell=1}^K \mathbf{1}_{\{i_\ell < c_\ell\}} \lambda_\ell \right) = \\ \pi(i_1 + 1, i_2 + 1, \dots, i_K + 1) \mu \prod_{\ell=1}^K \mathbf{1}_{\{i_\ell < c_\ell\}} \\ + \sum_{\ell=1}^K \pi(i_1, \dots, i_{\ell-1}, i_\ell - 1, i_{\ell+1}, \dots, i_K) \lambda_\ell \mathbf{1}_{\{i_\ell > 0\}} \end{aligned}$$

2. Expansion

$$\pi(\mathbf{i}) = \sum_{n=0}^{\infty} \pi_n(\mathbf{i}) \mu^n$$

3. Substitution

$$\begin{aligned} \sum_{n=0}^{\infty} \pi_n(i_1, i_2, \dots, i_K) \mu^n \left(\mu \prod_{\ell=1}^K \mathbf{1}_{\{i_\ell > 0\}} + \sum_{\ell=1}^K \mathbf{1}_{\{i_\ell < C_\ell\}} \lambda_\ell \right) = \\ \sum_{n=0}^{\infty} \pi_n(i_1 + 1, i_2 + 1, \dots, i_K + 1) \mu^{n+1} \prod_{\ell=1}^K \mathbf{1}_{\{i_\ell < C_\ell\}} \\ + \sum_{n=0}^{\infty} \sum_{\ell=1}^K \pi_n(i_1, \dots, i_{\ell-1}, i_\ell - 1, i_{\ell+1}, \dots, i_K) \lambda_\ell \mu^n \mathbf{1}_{\{i_\ell > 0\}} \end{aligned}$$

4. Compare terms in μ^n

$$\begin{aligned}\pi_n(i_1, i_2, \dots, i_K) &= \frac{1}{\sum_{\ell=1}^K \mathbf{1}_{\{i_\ell < C_\ell\}} \lambda_\ell} \times \\ &\left(\mathbf{1}_{\{n > 0\}} \pi_{n-1}(i_1 + 1, i_2 + 1, \dots, i_K + 1) \prod_{\ell=1}^K \mathbf{1}_{\{i_\ell < C_\ell\}} \right. \\ &+ \sum_{\ell=1}^K \pi_n(i_1, \dots, i_{\ell-1}, i_\ell - 1, i_{\ell+1}, \dots, i_K) \lambda_\ell \mathbf{1}_{\{i_\ell > 0\}} \\ &\left. - \mathbf{1}_{\{n > 0\}} \pi_{n-1}(i_1, i_2, \dots, i_K) \prod_{\ell=1}^K \mathbf{1}_{\{i_\ell > 0\}} \right)\end{aligned}$$

5. Normalisation condition

$$\pi_0([C_1, C_2, \dots, C_K]) = 1$$

$$\pi_n([C_1, C_2, \dots, C_K]) = - \sum_{i \in C^*} \pi_n(i)$$

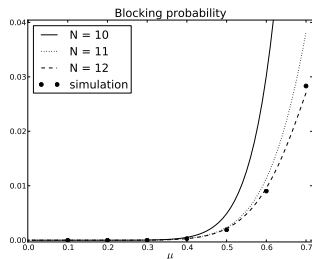
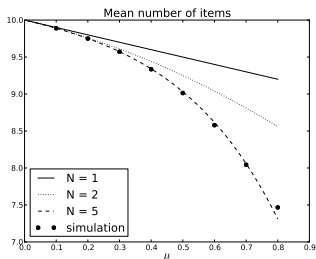
with $C^* = C \setminus \{[C_1, C_2, \dots, C_K]\}$

What's the speed?

C \ N	5	10	20	50	100
10	0.340	0.376	0.415	0.534	0.735
20	0.796	1.237	2.144	4.678	8.960
30	3.783	6.842	12.984	32.856	64.660
40	14.640	30.422	53.202	128.375	257.236

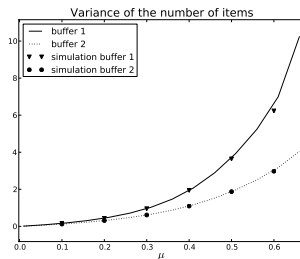
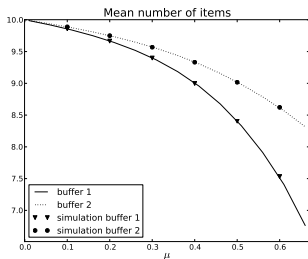
Table: Computation time in seconds for 5 queues

Numerical results



5 queues, $\lambda = 1$ and $C = 10$ for all queues

Numerical results



5 queues, $\lambda_1 = 0.8$ and $\lambda_{2-5} = 1$, $C = 10$

Conclusion

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 - ▶ Sparse-matrix techniques
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- ▶ Investigate the matrix-analytic methods to cope with the tridiagonal block matrix structure of the generator matrix for the multidimensional case.

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- ▶ Compare the analysis methodology
- ▶ Investigate the matrix-analytic methods to cope with the tridiagonal block matrix structure of the generator matrix for the multidimensional case.
- ▶ Investigate other methods: mean field analysis, stochastic fluid model, . . .

Questions?

